BMTRADA

Results of Test: Chilt/RF13246 (C)

Borg Locks (UK) Ltd Unit 9 **Upminster Trading Estate Warley Street Upminster** RM14 3PJ

This document confirms that a fire resistance test was conducted in accordance with BSEN 1634-1: 2008 and BSEN 1363-1: 1999 on two single leaf single acting doorsets on 20th November 2013 and the following results were achieved.

Doorset A

Integrity	
Cotton pad	69 (sixty nine) minutes*
Continuous flaming	66 (sixty six) minutes
Gap gauges	69 (sixty nine) minutes*
Insulation - 1 discrete area	
Discrete area 1 - timber	
Average set	66 (sixty six) minutes **
Maximum ≥ 100mm in from leaf edge	66 (sixty six) minutes **
Maximum ≥ 25mm in from leaf edge	65 (sixty five) minutes
Door frame ≥ 180°c temp rise	66 (sixty six) minutes **
Door frame ≥ 360°c temp rise	66 (sixty six) minutes **
Radiation – time to 15kW/m ²	69 (sixty nine) minutes*

^{*} No failure of the test criteria had occurred at termination of the test at 69 minutes
** Failure by virtue of integrity failure at 66 minutes

Integrity	
Cotton pad	41 (forty one) minutes
Continuous flaming	42 (forty two) minutes
Gap gauges	46 (forty six) minutes*
Insulation – 1 discrete area	
Discrete area - timber	
Average set	41 (forty one) minutes**
Maximum ≥ 100mm in from leaf edge	41 (forty one) minutes**
Maximum ≥ 25mm in from leaf edge	39 (thirty nine) minutes
Door frame ≥ 180°c temp rise	41 (forty one) minutes**
Door frame ≥ 360°c temp rise	41 (forty one) minutes**
Radiation – time to 15kW/m²	46 (forty six) minutes*

^{*} No failure of the test criteria had occurred at termination of the test on this specimen at 46 minutes

** Failure by virtue of integrity failure at 41 minutes

The results relate only to the specimens tested, as detailed in test report number Chilt/RF13246 This document is only valid in conjunction with the full test report.

Mark Cummings Deputy Technical Manager Date 15-01-2014

Vincent Kerrigan Technical Manager Date:

15-01-2010

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